

Dear readers and business partners,

Very soon we shall launch our new machining centre in the tool making section – read more about this below. In addition, owing to increasing interest in services offered by our affiliated companies, we have decided, to give you a short profile of these companies in future newsletters.

Today in focus on page 2:



Werkzeugbau
Alfred Schulte GmbH



WIBRA FORMENBAU
GMBH



Schäffertec

Yours Schulte-Wiese Gesenkschmiede

WSW – Expansion investment in tool making

In May this year we began investing in an additional machining centre, a Makino F9 with Makino Professional 5 (FANUC) control. As far as tool making is concerned this represents an optimal extension to the Makino a82 currently in use, whose pallet load capacity is limited to 1.5 tons.



Makino F9

Some background information: Thanks to a Simufact forging simulation, which we have been using since 2014, we have succeeded over and over again in increasing production levels for our forgings. Currently, depending on the geometry, we can

reach component lengths of up to 1370mm with an operating weight of 125kg. This resulted in considerably larger and therefore heavier tools and dies with upper and lower parts, each weighing more than 2.5 tons and also to general bottlenecks in our tool making, where we sometimes had to outsource. After the foundations have been built in January 2018 the machining centre is scheduled to make the first chip.



Makino a82

Our employees



Berkay Öztürk is training to be a tool mechanic in the tool making section:

“I enjoy the work at Schulte-Wiese very much because it is varied and interesting. Due to the further investment in tool making I can well imagine working here in future and I keep learning more and more for my further career”.

Did you know...

that our former trainee Leon Eilrich has been back on board again since 01.09.2017 after having spent nearly a year in the USA, within the framework of the Congress Bundestag Youth Exchange (CBYX)?

We are pleased that Leon found his way back to his Sauerland home and to us and that from now on he will support us in the sales department. Leon recently gave a report here on what he had experienced in the USA.

Today in focus

 **maweco GmbH & Co. KG** is an internationally operating company and for many years has been one of the most popular suppliers in the European commercial vehicles industry as well as other industry sectors where sophisticated and high quality welded assemblies are used.



Machined welded components



For nearly 150 years metal parts have been shaped at the Schmallenberg location. Nowadays some 115 employees and trainees produce mechanically processed welded assemblies which are ready to install and of the highest quality. Laser cutting, remodelling, welding and mechanical processing make up the core competence of maweco.

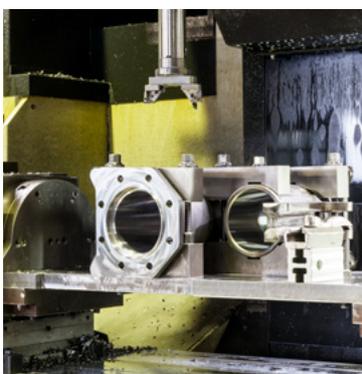
With its plant in the Romanian district Sibiu, where a further 60 people are employed, maweco can make additional cost savings which benefit its customers.

The company

Foundation:	1869
Partner of the Prange Group since:	2014
Turnover:	17,6 Mio. Euro
Number of employees:	175 on 2 Locations
Certification:	ISO TS 16949
Website:	 maweco-parts.com

Core competences

- Laser cutting
- Remodelling
- Welding
- Mechanical processing
- Surface coating



Business segments

- Commercial vehicles
- Construction machinery
- Rural and agricultural machinery
- Forklifts
- Special applications



Your contact partner



Klemens Schulte
Head of Sales

Tel.: +49 (0) 2972 9708-21

E-Mail:
klemens.schulte@maweco-parts.com

Address:
maweco GmbH & Co. KG
Breite Wiese 42
57392 Schmallenberg

Your direct line to us:

Wilhelm Schulte-Wiese Gesenkschmiede GmbH & Co. KG

Ebbetalstraße 164a • 58840 Plettenberg

Tel.: +49 (0) 2391 9759-0 • Fax: +49 (0) 2391 9759-10

Managing Director: Philipp-André Klever, B.A., M.Sc. and Dipl.-Ing. (FH) Cengiz Tezsoy

www.schulte-wiese.com • E-Mail: info@schulte-wiese.com

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